

# COMPONENTS

<b>A</b>	FLANGED CORNER BRACKET with attached FLANGED BUSHES	x2	
<b>B</b>	SPIGOT	x2	
<b>C</b>	STEEL GROUND ANCHOR	x2	
<b>D</b>	REAR GROUND ANCHOR	x2	
<b>E</b>	GROUND PEG	x32	
<b>F</b>	PLASTIC STANCHION ELBOW	x2	
<b>G</b>	LARGE QUICK RELEASE BUTTON	x2	
<b>H</b>	SMALL QUICK RELEASE BUTTON	x4	
<b>I</b>	M10 NUT AND BOLT 80mm LONG	x4	
<b>MW</b>	WHITE ARROW HEAD NET FIXING with attached LOCKING PIN	x14	
<b>MB</b>	BLACK NYLON ARROW HEAD NET FIXING with LOCKING PIN	x16	
<b>AK</b>	ALLEN KEY FOR COMPONENT I	x1	
<b>NET</b>	GOAL NET 16' x 7'	x1	

# POST SECTIONS

Aluminium Crossbar Only

<b>K</b>	LEFT CROSSBAR SECTION - Alloy 2422mm LONG	x1	
<b>L</b>	RIGHT CROSSBAR SECTION - Alloy 2422mm LONG	x1	
<b>M</b>	UPRIGHT SECTION - uPVC 2031mm LONG	x2	
<b>N</b>	TOP STANCHION TUBE - uPVC 630mm LONG	x2	
<b>O</b>	BACK STANCHION TUBE - uPVC 2232mm LONG	x2	

**CARE & MAINTENANCE** - see over or visit [www.itsagoal.net](http://www.itsagoal.net) for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged.

PVC ALUMINIUM CROSSBAR

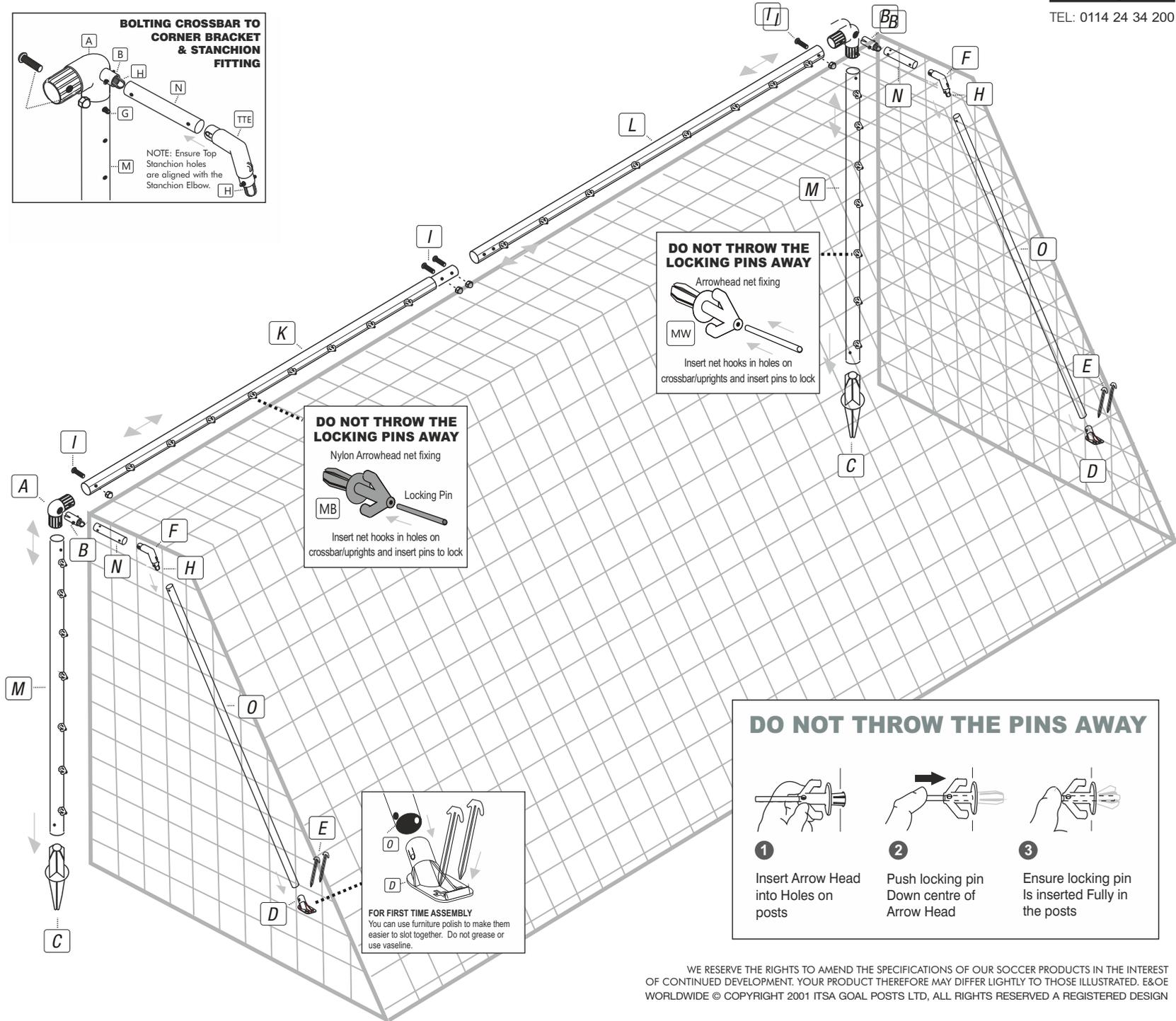
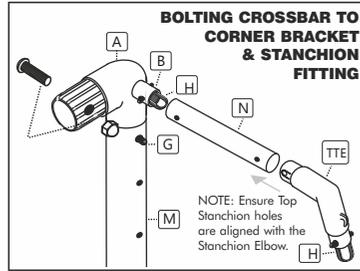
# 16' X 7' GRASS-SURFACE YOUTH GOAL

Two section aluminium crossbar.

# FITTING INSTRUCTION

**tsaGoal**  
www.itsagoal.net

TEL: 0114 24 34 200

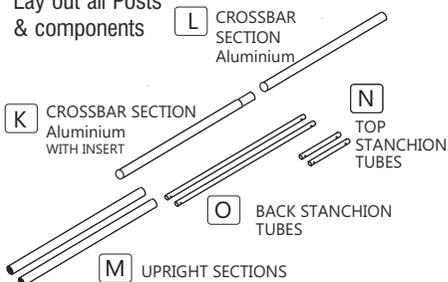


WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER LIGHTLY TO THOSE ILLUSTRATED. E&OE WORLDWIDE © COPYRIGHT 2001 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN

**STEP BY STEP ASSEMBLY** FOR EASIER ASSEMBLY Use a rubber mallet and also spray furniture polish inside posts. Do not use a metal hammer on plastic fittings. Do not apply grease or vaseline.

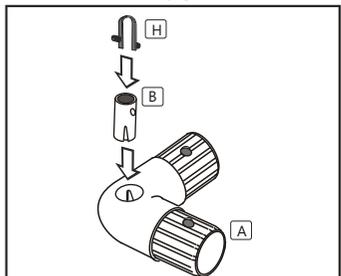
**STEP 1**

Lay out all Posts & components



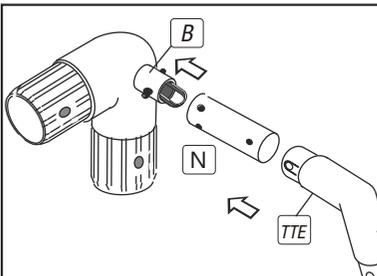
**STEP 2**

Insert Spigots B. into corner brackets and insert the small quick release button H into the Spigots.



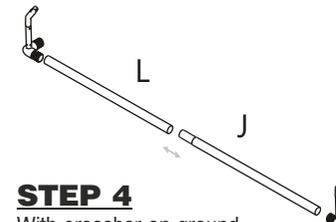
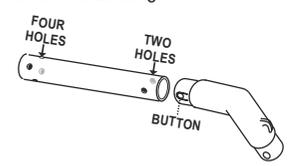
**STEP 3**

Insert Top tube N. into the Corner Brackets with spigot, locking into the small quick release button H into the Spigots. Insert the Elbow TTE into the Top stanchion tube.



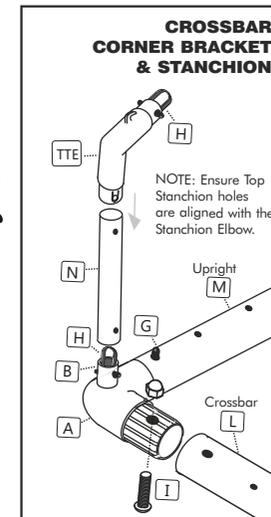
Press button in and out to warm up, this helps fitting, once in place this button stays connected

NOTE : Ensure that the two holes of the stanchion are parallel to the buttons of the Top Tube Elbow before connecting.



**STEP 4**

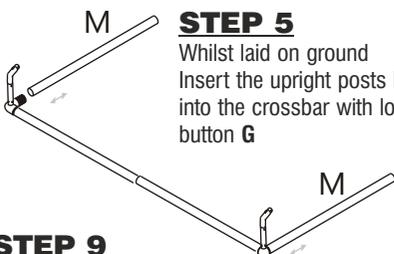
With crossbar on ground bolt J & L together using part I Insert the Corner Brackets with Top Tubes and Top Tube Elbows as per diagram right. Bolt crossbar to corner bracket.



NOTE: Ensure Top Stanchion holes are aligned with the Stanchion Elbow.

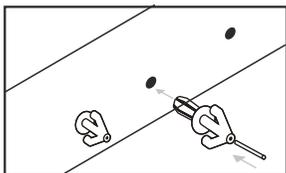
**STEP 5**

Whilst laid on ground Insert the upright posts M into the crossbar with locking button G

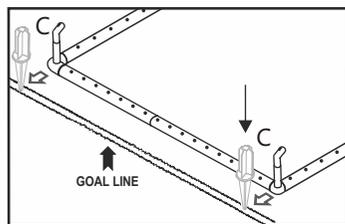


**STEP 9**

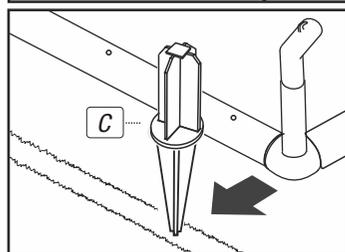
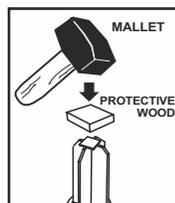
Insert the Arrow net hooks into the crossbar and uprights. Nylon fixings to the aluminium crossbar and plastic fixings on the uprights. see overleaf for more help. **DO NOT THROW AWAY LOCKING PINS**



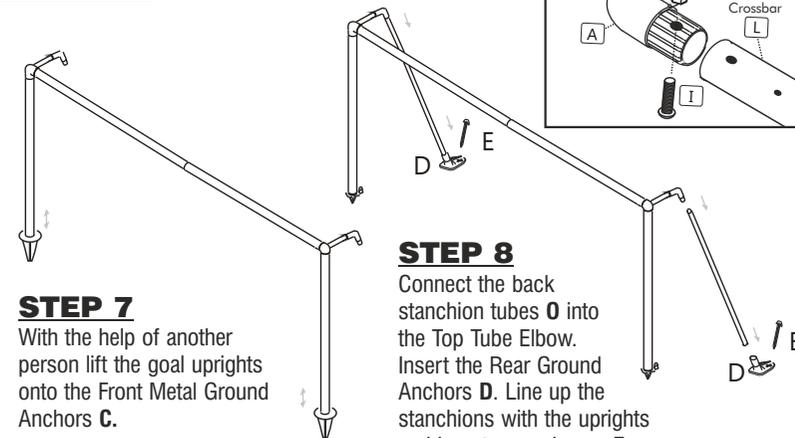
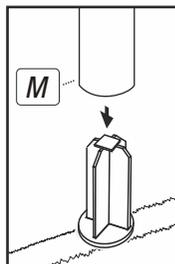
**STEP 6** With crossbar on the ground insert the Front Metal Ground Anchors C



Lay the Crossbar Section along the goal line to give you the correct position to insert the Steel Ground Anchors and the distance between them. The Steel Ground Anchors need to be sunk into the ground. You will need to hammer the Steel Ground Anchor. Using either a mallet or hammer.



ALWAYS USE A PROTECTIVE PIECE OF WOOD (NOT INCLUDED) BEFORE HAMMERING THE TOP OF THE METAL SPIKE. This will protect the metal anchor spike and prevent the top becoming misshapen. If the metal spike becomes misshapen and is not covered under the guarantee. If the ground is hard, water the ground to soften and use a starter metal pole not included.



**STEP 7**

With the help of another person lift the goal uprights onto the Front Metal Ground Anchors C.

**STEP 8**

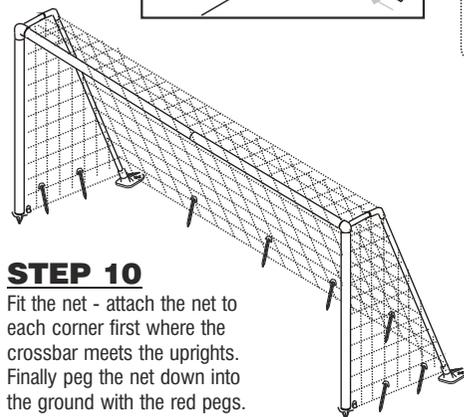
Connect the back stanchion tubes O into the Top Tube Elbow. Insert the Rear Ground Anchors D. Line up the stanchions with the uprights and insert ground pegs E.

At the end of the season nets can be tied into a bundle and placed into a pillow case (not to damage washing machine) and washed at 40 degrees C with normal washing powder. The ground frame can be washed with hot soapy water. Any scuff marks on posts can be rubbed off with a light abrasive scouring pad.

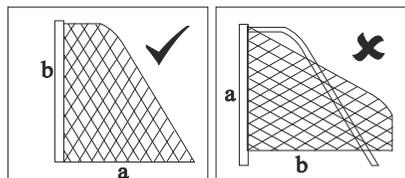
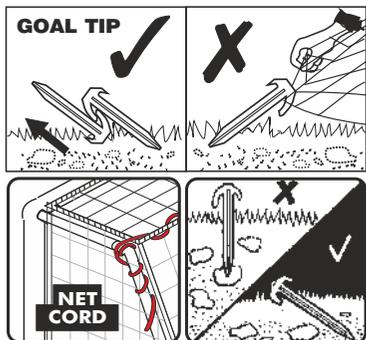
**WARNING:** Check the position of any underground services before using the ground anchors and pegs. We take no responsibility for any damage or injury caused in this manner. **NEVER** use the goals without the ground anchor system. In severe weather or windy conditions it is advisable to take your goal down as damage is not covered by the guarantee in such circumstances. If you find the nets are worn along the floor it may be rodents, by spreading pepper along the base frame rodents will be deterred. It is advisable in any contact sport to take out the relevant insurance's to cover against injury both from taking part, equipment and other unforeseeable circumstances. Crossbars will not be replaced within the guarantee period if broken by swinging or climbing or any other misuse. **DO NOT** try to glue any damaged fixings. Plastic materials in this product vary and this may cause the plastic to break. Always replace any damaged components. We advise adult supervision during assembly and use. Observe and follow warning labels attached to goal. Do not use any components, nets or parts if they are damaged or broken. Spare parts and replacement nets are readily available. If others are to install your goal you should show them how to erect and dismantle the goal and hand them a copy of the fitting instruction. If you lose your instructions copies can be attained from our company website. To avoid damage when dismantling the goal follow these guidelines: it is advisable in extreme windy conditions to dismantle the goal and store away. Do not drop any heavy objects on ends of tubes. When dismantling the goal ensure that all fittings are packed away and that non are left on the playing surface. Warning goals must never be left up or used unless they are properly fitted with ground anchors with net attached and securely pegged down. Do not use the goal in sub zero temperatures. warning labels should be replaced when worn and we recommend replacing them every two years - spare labels available. damaged components requested under guarantee must be returned for inspection. Failure to follow the warnings, fitting instructions contained in this document, may invalidate your guarantee. The company, its agents and representatives do not accept any product liability if used outside the EU. Use of the product in other countries outside the EU including the USA is not covered and appropriate insurance should be taken out by the user to cover for any eventuality. We reserve the rights to amend the specifications of our soccer products in the interest of continued development. Your product therefore may differ slightly to those illustrated. Not suitable for children under 36 months until assembled due to small parts.

**STEP 10**

Fit the net - attach the net to each corner first where the crossbar meets the uprights. Finally peg the net down into the ground with the red pegs.



To define the roof of the net Tie the cord to one side and pull the net cord tight and wrap neatly down and around the stanchion tube If you are regularly attaching or detaching the net then apply coloured tape to the roof corners to help identify.



Keep pets away from the nets so they do not trap heads in the netting.

SQUARE MESH Net is cut to shape. Simply throw over the goal frame and fit each end onto top stanchion by securing on each corner of crossbar.

NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright.(b)

**SPARE PARTS AND NETS ARE AVAILABLE** TEL 01142434200 [www.itsagoal.net](http://www.itsagoal.net)

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. ESCO WORLDWIDE © COPYRIGHT 2001 TSA GOLF POSTS LTD. ALL RIGHTS RESERVED A REGISTERED DESIGN